

**COMBINATORIAL CHEMISTRY MEETS HIGH-THROUGHPUT SCREENING: A
GAME-CHANGER IN DRUG DEVELOPMENT****Harshita Gajare^{1*}, Pratiksha Kale¹, Anuja Kangane¹, Gautami Gholap¹, Mansi Patil¹, Yogesh S. Wankhede² and
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Nashik.**ABSTRACT**

Two important methods in drug discovery are high-throughput screening (HTS) and combinatorial chemistry. Combinatorial chemistry increases the likelihood of finding novel bioactive chemicals by enabling scientists to create large chemical compounds that replicate the diversity found in nature. On the other hand, high-throughput screening rapidly assesses dozens or millions of chemicals against certain biological targets using sophisticated robotics, miniature experiments, and automated data analysis. This quick screening procedure speeds up the creation of novel treatments and assists researchers in identifying viable medication candidates. HTS and combinatorial chemistry have revolutionized pharmaceutical research by cutting expenses and time while raising the possibility of developing groundbreaking cures. These technologies are still developing, including machine learning, artificial intelligence, and novel screening techniques to improve the hunt for medications that can save lives.

INTRODUCTION

Combinatorial chemistry is like a fast-track system in drug discovery, designed to cut down both time and expenses. Instead of testing individual compounds one by one, researchers use combinatorial chemistry to create a huge "library" of related chemical compounds. By making small adjustments in each synthesis step, they quickly produce thousands or even millions of unique molecules that can be tested all at once.^[1]

This process is enhanced by robots, which have made it possible for labs to churn out over 100,000 distinct compounds every year. These compound libraries are then screened using high-tech systems to see if any might work as potential drugs. Scientists can also create a "virtual library" of potential compounds on a computer, using software like Molinspiration. These tools help researchers sift through countless options and choose the most promising candidates for real-world synthesis.^[2]

The journey of combinatorial chemistry started with breakthroughs in the 1960s, such as the Ugi reaction and solid-phase synthesis, which laid the groundwork for making complex chemical libraries. Initially, this method was used to develop peptides but later expanded to include a wide variety of compounds across different types of chemistry. Today, combinatorial chemistry has revolutionized how pharmaceutical companies identify

new drugs, saving time and money in the race to discover effective treatment.^[3]

HISTORY OF COMBINATORIAL CHEMISTRY

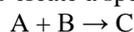
The term "combinatorial chemistry" was not coined until the early 1990s, despite its origins dating back 15 years. Initially, the discipline concentrated on the synthesis of peptide and oligonucleotide libraries. H. Mario Geysen, a prominent research scientist at Glaxo Wellcome Inc. in Research Triangle Park, N.C., pioneered the field in 1984 by developing a technology for synthesizing peptides on pin-shaped solid supports. Geysen presented his group's recent encoding technique at the Coronado conference. The strategy involves attaching molecular tags to beads or linker groups for solid-phase synthesis. After product testing, tags are cleaved and analyzed using mass spectrometry to detect probable lead chemicals.^[4]

The roots of combinatorial chemistry can be traced back to the 1960s, when Bruce Merrifield, a researcher at Rockefeller University, began studying the solid-state synthesis of peptides. Over the past ten years, a great deal of research and development in combinatorial chemistry has been applied to the discovery of new compounds and materials. This work was pioneered by P.G. Schultz et al. in the mid-1990s (Science, 1995, 268: 1738-1740) in the context of luminescent materials obtained by co-deposition of elements on a silicon

substrate. Since then, the work has been pioneered by a number of academic groups as well as industries with substantial R&D programs (Symyx Technologies, GE, etc.).^[5]

COMBINATORIAL CHEMISTRY THE PROCEDURE

Combinatorial chemistry can produce new leads for particular targets and optimize existing leads. Combinatorial chemistry involves connecting multiple "building blocks" with variable structures to create various molecular entities. Orthodox synthesis is a step-by-step process that employs fundamental organic chemistry principles to create a specific product.



Combinatorial chemistry involves synthesizing a large number of chemicals by preparing them in parallel or as mixes. Combinatorial chemistry is a faster, more efficient, and cost-effective way to create thousands of compounds at the same time as making a single product. It may also be used to identify a lead chemical swiftly.

Combinatorial chemistry allows for the rapid synthesis of many structurally different compounds for pharmacological analysis. Combinatorial chemistry involves synthesizing a wide range of analogs under the same reaction circumstances and containers. Chemists may synthesize dozens or hundreds of molecules in a single step, compared to producing only a handful by traditional methods. Previously, chemists would produce one chemical at a time. component A is reacted with component B to produce product AB, which is then purified using crystallization, distillation, or chromatography.^[8]



Fig 1 Common Synthesis

Combinatorial chemistry allows for creating any possible combination of compounds A1 to An and B1 to Bn, unlike the previous technique.

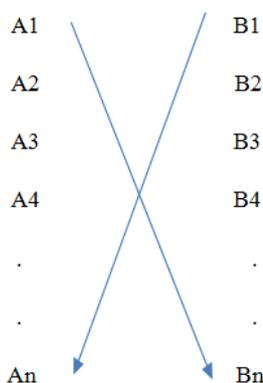


Fig. 2: Combinatorial Synthesis.

METHODS IN COMBINATORIAL SYNTHESIS

There are two approaches for combinatorial chemistry are

1. Biological Library Approach

- Filamentous phage approach
- Plasmid approach
- Polysome approach.

2. Parallel solid-phase library approach

- Multi-pin methodology
- Tea bag methodology
- SPOTS membrane method
- Light-directed peptide synthesis on resin support.

The biological library technique is confined to peptide banks with eukaryotic amino acids. However, different synthetic methods can be used for peptides, nonpeptide oligomers, or small molecule libraries.^[6]

COMBINATORIAL LIBRARIES

Recently, solution libraries made in mixes were revealed by two groups. In each instance, the Glaxo and Pirrung groups used amide, ester, or carbamate bond-forming processes to synthesize dimeric molecules. Each library chemical was made twice using various compositional mixes. Without having to resynthesize each molecule in an active combination, testing each of these mixes enables the identification of potential active molecules. In the Glaxo example, 40 acid chlorides and 40 amines or alcohols interacted to produce two sets of amides or ester, respectively. In the initial set, a stoichiometric quantity of an equimolar combination of all 40 nucleophiles (N1-40) was added to each acid chloride (A). Each amine or alcohol (N) was reacted with an equimolar combination of acid chlorides (A1-40) in the second set. A positive result from any sample revealed half of the structure of a probable active dimeric molecule. The 80 mixes of 40 components each were evaluated against a broad range of pharmacological targets. Weak leads were found against matrix metalloproteinases 1 and 2 and neurokinin-3-receptor 1.^[8]

SYNTHESIS OF COMBINATORIAL LIBRARIES

Mix and split synthesis are a technique used in combinatorial synthesis on solid phases that can produce a very high number of products. Since it was originally revealed, several people have eagerly taken use of this method, which Furka invented. For instance, Houghten has created vast peptide libraries using a "tea bag" method that uses mix and split on a macro scale.^[9]

The procedure involves dividing a sample of resin support material into a number of equal pieces (x), and then reacting each of them separately with a single distinct reagent. The various sections are recombined once the reactions are finished and any leftover chemicals have been washed away. The mixture is then well mixed and may be separated into pieces once again. The full range of potential dimeric units as mixes is obtained by reaction with an additional set of activated reagents, and this entire process can then be repeated as needed (n times in total). The geometric increase in

potential products, in this case x to the power of n , yields the number of compounds.^[10]

A $3 \times 3 \times 3$ library yields 27 potential trimeric product combinations. X, Y, and Z might be amino acids, resulting in tripeptides, but could also be any monomeric unit or chemical precursor. The mix and split process yields three mixes with nine compounds each. These compounds can further screened for biological activity in various ways. Compounds can be evaluated while still attached to the bead, although it is recommended to examine the combination after cleavage from the solid phase.

The activity in a mixture indicates the incomplete structure of active compounds in the library, as the

residue coupled last (typically the N-terminal residue) is unique to each combination. Identifying the most active ingredient requires deconvoluting active combinations in the library through synthesis and screening.^[10]

In the case of the active structure YXY, the combination with Y at the terminal position is more active. After retaining samples of intermediate dimers on resin using "recursive" deconvolution, adding Y to each of the three combinations yields all nine compounds with Y at the terminal and second positions determined by the mixture. Residue X is the middle position of the most active trimer, defined by the most active mixture. The three compounds can be individually produced and evaluated to determine the most powerful molecule and their structure-activity connection.^[11]

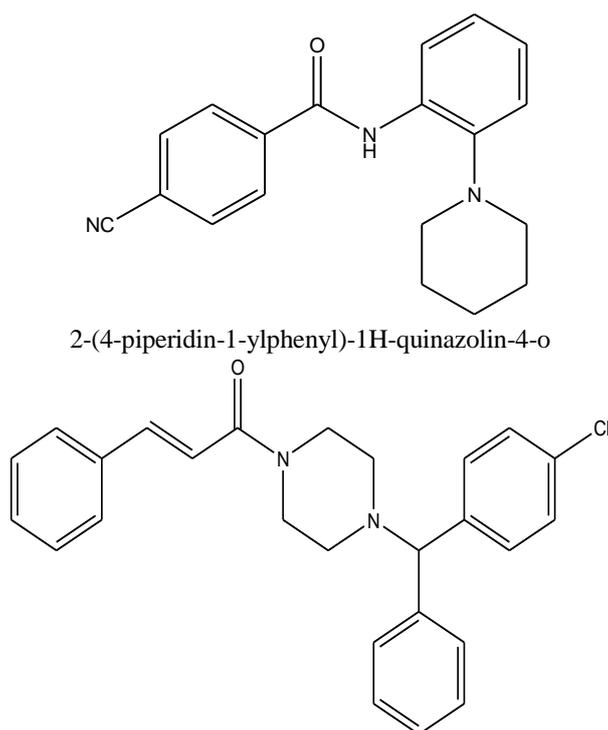


Fig. 3: Synthesis of Combinatorial Chemistry.

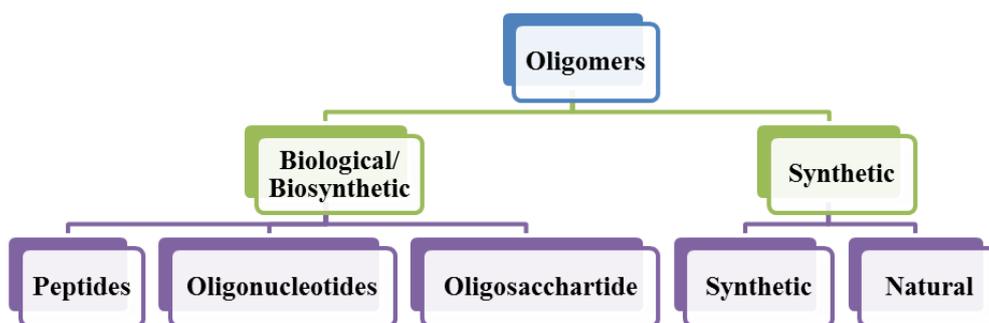


Fig. 4: Different types of libraries.

BIOLOGICAL WAY FOR GENERATING MOLECULAR VARIETY

Using a biological system to create peptide variety is similar to how proteins are created through evolution.

Introducing variety at a faster rate can significantly improve artificial evolution compared to natural processes. The variety in combinatorial chemical synthesis stems from the structure of oligonucleotides. Oligonucleotide biosynthesis is a well-defined chemical that provides for precise control over the combination composition. The degraded sequence is then cloned and transcribed as peptides.^[12]

PARALLEL SOLID PHASE LIBRARY WITH SPATIALLY ADDRESSABLE FEATURES

The pursuit of SAR based on peptide lead compounds has significantly increased the efficient use of peptide chemistry.

In the past 15-20 years, many technologies have been discovered to synthesize multiple peptides simultaneously. A summary of the key approaches is given below.

a. Multi-pin technique

This approach involves synthesizing peptides on polyethylene pegs (4×40 mm) functionalized with acrylic acid and placed in 96 well configurations. The wells hold activated amino acid monomers. Peptide synthesis occurs at the end of a separator (e.g., NB-Fmoc-β-alanyl-1,6-diamino hexane). ELISA is used to screen covalently bonded peptides for antibody binding capacity.

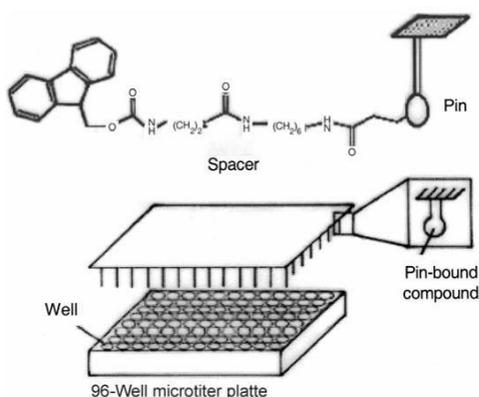


Fig. 5: Multi pin technique.

b. Tea bag technique

Houghten was the first to establish this approach for multiple peptide synthesis (13). Peptide synthesis happens on resin enclosed in polypropylene bags. To combine amino acids with resin, immerse the bag in a solution containing the necessary activated monomers. Common processes like resin washing and amino group removal of protection are done simultaneously. At the completion of synthesizing, each bag holds a single peptide.

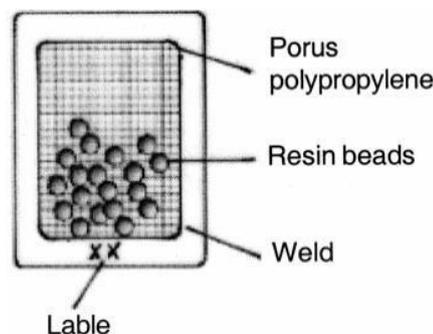


Fig. 6: Tea bag technique.

c. SPOTS membrane technique

Frank (1992) modified Geysen's approach by using cellulose membranes or paper as a solid base for peptide synthesis instead of polyethylene pins.

d. Light directed spatially addressable parallel chemical synthesis

Spatially addressable synthesis refers to combinatorial synthesis where a compound's identification is determined by its placement on a synthesis substrate. Combinatorial processes include adding chemical reagents to particular locations on a solid support. This technology combines two technologies: solid phase peptide synthesis chemistry and photolithography. To couple amino acids, a photolabile nitroveratryloxycarbonyl (NVOC) protected amino linker is covalently attached to a synthesis substrate. Light is then employed to activate a specific section of the synthesis support. Deprotection occurs when light removes photolabile protective groups, activating specific regions. After activation, the initial set of amino acid sequences, each with a photolabile shielding group on the amino terminus, are exposed to the whole surface. Amino acid coupling happens solely in the region targeted by light in the previous phase. After removing the amino acid solution, the substrate is illuminated via a second mask. This activates a new location for reaction with a secondary protected building block. Masking patterns and reactance sequences determine product placement. The photolithographic procedure limits the number of chemicals that may be synthesized to the number of synthesis sites with adequate resolution.

SCREENING OF LIBRARIES

There are two types of screening for combinatorial libraries: virtual and experimental actual screening. Virtual screening simulates how a drug interacts with a target protein. Modern drug development uses three virtual screening methods: molecular docking, pharmacopeia mapping, and quantitative structure-activity correlations. Virtual screening has limitations, including the inability to substitute real screening and the potential for complex chemical synthesis of produced positives. Like high-throughput screening (HTS), real screening methods (S), may test millions of compounds and provide accurate findings. However, the virtual screening method is more expensive and sluggish.

Screening a combinatorial library often involves determining the chemicals' binding to a target protein. Functional assays, including biochemical and enzymatic tests, as well as cell-based tests, are also commonly used. Cell-based assays might be cytotoxic, receptor-binding, or cell-signaling, utilizing specialized genetic reporter systems. Screening procedures are tailored to the

combinatorial libraries being tested. Automated HTS approaches may screen position-addressable soluble libraries produced by parallel synthesis on 96-, 384-, and 1536-well plates. Solid support libraries, such as the OBOC library, may be conveniently evaluated for binding or functional activities against many biological targets including proteins, cells, and viruses.^[12]

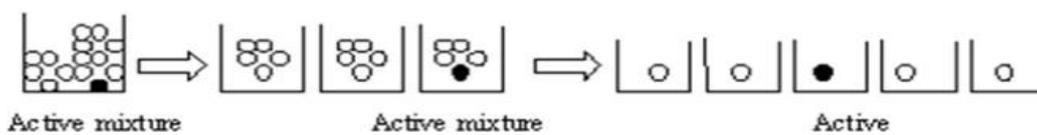


Fig. 7: Peptide Potent Sequence.

ANALYTICAL TECHNIQUES

Hundreds, thousands, or even millions of distinct products can be produced using the resin bead mix and split procedure. Despite the speed of synthesis, the potential of combinatorial libraries is only apparent when it is possible to readily get structural information on the active components. Information about the substance that acts may be carried on the beads in the form of a "tag" using a variety of new techniques that have been developed. Iterative resynthesis and rescreening provide a solution, but they can be slow and require more synthetic and screening resources. The technological challenges faced during the analysis of the resultant libraries can be compared to the split synthesis technique's synthetic efficiency. For instance, the library produced by the basic split synthesis scenario described above consists of ten pools of 1,000 chemicals each. The ligands can either stay affixed to the beads and be screened in immobilized form, or these compounds can be broken down into solution and screened as soluble pools. Both situations are undesirable for a number of reasons. Due to solubility restrictions, the concentration of each individual component in soluble pools must decrease proportionately with pool size, sometimes falling below a suitable screening threshold.^[16]

Since the observed activity may be the result of a single compound or a group of compounds acting collectively or synergistically, biological screens conducted on such large mixtures of soluble compounds can be ambiguous. It is difficult to identify specific biologically active members later on because the quantity of compounds presents in the pools and their frequently low concentration prevent their isolation and erasure; as a result, biologically active pools are frequently iteratively resynthesized and reassayed as progressively smaller subsets until activity data are obtained on homogenous compounds. The deconvolution techniques of one collection to its constituents usually necessitates more synthetic steps than were needed to generate the original library, and this iterative resynthesis process is time-consuming and involves numerous bioassays. If every active subset is selected for re synthesis, the deconvolution process becomes additively difficult when numerous pools are active.^[17]

COMBINATORIAL CHEMISTRY WITH SOLID SUPPORT IN LEAD

- **SAR Optimization and Discovery:** The demand for tiny organic compounds has increased to an unprecedented level due to the broad adoption and application of high throughput screening methods for drug discovery and development. Medical chemistry teams using conventional synthetic methods might not be able to meet the needs for (i) a large number of varied and unique chemical entities and (ii) strategies to quickly optimize the compounds or "hits" obtained via screening.

As an alternative, combinatorial chemistry on solid support or in solution is being explored to boost organic syntheses' efficiency. Additionally, reports of effective uses of these techniques that resulted in the identification of medicinal candidates.

- **Ontogen method:** Platforms for hardware and software have been created to greatly expand the number of chemicals that a synthetic organic or medicinal chemist may produce in a specific amount of time. As a result, chemical libraries for biological screening and medicinal chemistry optimization techniques may be developed, eventually producing molecules for clinical trials in humans. Several organic processes, including multi-step sequential substitution reactions, multi-component condensation reactions, and pharmacophore modifying reactions, have been used to synthesize complex small molecules on solid supports.

ENCODING AND DECODING OF LIBRARIES

Combinatorial libraries and planar microarray libraries are known for their chemical structure, eliminating the need for encoding and decoding chemical hits. However, for mixture libraries in solution, deconvolution is needed to determine the identity of the hits. Biological-displayed peptide libraries can be genetically encoded and decoded using PCR and DNA sequencing. Decoding of Defective Encoding Labels (DECLs) can be achieved through PCR amplification and high-throughput DNA sequencing. Illumina sequencing of DECLs can yield over 10 million DNA sequence tags per flow-lane, allowing for multiple selections in the same experiment. Various encoding and decoding strategies have been developed for OBOC libraries, with chemical barcodes usually decoded using

automatic Edman microsequencing or mass spectroscopy. Recent developments include "on-the-fly" encoding using colloidal barcoding and surface-enhanced Raman spectroscopic (SERS) barcoding using highly sensitive SERS nanoparticles.^[18]

DNA-BASED ENCODING

DNA was used as the surrogate analyte in one of the earliest documented effective ligands encoding techniques. In reality, the use of filamentous phage particles in some of the first combinatorial library production techniques ever documented has shown this DNA encoding principle. Using this method, random sequence oligonucleotide cloning and expression are used to biochemically create peptide libraries. The peptides of interest are encoded by pools of

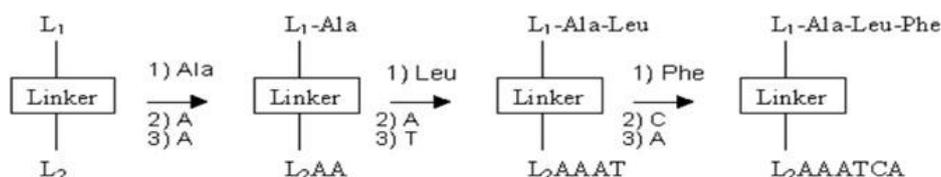


Fig. 8: Sequencing of encoding DNA.

PEPTIDE LABEL

Zuckerman et al. at Chiron realized that peptides might be used as tags since Edman degradation and sequencing could extract their information content with great sensitivity. By acylating the binding peptide strand's N-terminus and leaving a free amine at the coding peptide terminal, this peptide as code technique might also be used to encode additional peptides, as the Edman

oligonucleotides that are interested in a suitable expression system. The resultant peptides are then translated into fusion proteins. These sequences are fused to the gene III or gene VIII coat protein of filamentous phage particles via one of the typical expression mechanisms.

Any viral particles exhibiting active peptides are separated after screening a library in a particular biological system, and their encoding DNAs are sequenced to determine their structure. This strategy has the clear drawback that the molecular variety of such systems is constrained to peptides, and the 20 amino acids that make up these peptides are the only ones that genes encode.^[18]

degradation necessitates a free N-terminus. An orthogonally protected bifunctional linker with both acid- and base-sensitive protecting groups was used to enable the simultaneous synthesis of binding and coding peptides. When the cleavable Rink amide linker was treated with 95% TFA, the bifunctional linker that was attached to it would release peptide-encoded peptide conjugates into solution.^[18,20]

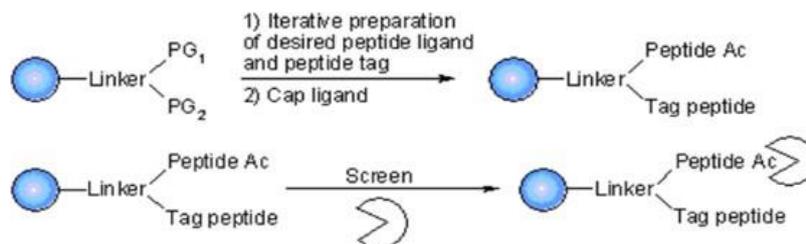


Fig. 9: Encoding decoding of peptide.

MASS ENCODING

To document the synthetic history of every compound synthesized in the library, all single bead encoding techniques that have been described need the synthesis of an appropriate tagging moiety. This is intrinsically inefficient since, with the use of suitable analytical methods like ¹H, ¹³C NMR, each distinct molecule may encode for itself by assigning structures to ligands present in the quantities supplied by single beads.

It is evident from the aforementioned examples that the synthesis of any kind of molecule inside the library is made possible by the usage of a tagging group. Any synthetic change and any building block can be encoded by the tagging molecules. These sequences are fused to the gene III or the gene in one of the typical expression methods.^[19]

Combinatorial Chemistry can be applied to

- I. Solution phase synthesis
- II. Solid phase synthesis.

SOLUTION PHASE SYNTHESIS

In solution phase synthesis, chemical reactions are carried out in well-ordered arrays of reaction vessels. For example, to prepare a small array of amides, different acidic chlorides and amines are placed in each matrix response vessel (along with tertiary amine for neutralizing liberated hydrochloric acid), incubated, and liquid-liquid extracted. Evaporating the solvent yields crude amides that may be evaluated in biological assays. The primary drawback of this approach is that combining several chemicals in solution might cause side reactions and polymerization, resulting in a tarry mass. To circumvent this, a novel technique is created that

involves preparing all chemical structure combinations individually on a building block utilizing an automated robotic device. Hundreds of vials are utilized to execute reactions, with laboratory robots delivering particular chemicals to each one.^[20]

SOLID PHASE SYNTHESIS

This approach involves carrying out the reaction on a solid support, such as resin beads. In a single experiment, many beginning materials can be bonded to individual resin beads and mixed together. This allows for the treatment of all starting materials with a different reagent. The products' solid foundation allows for easy

removal of surplus reagents or by-products using solvent washing. Excessive reagent solvents might accelerate reaction completion. Intermediates in reaction sequences are bonded to the bead and do not require purification. After the experiment, individual beads may be separated to produce individual products. The polymeric support can be rejuvenated and reused with proper cleavage conditions and anchor/linker groups. Solid phase synthesis has advantages over solution phase synthesis, including the ability to synthesize on a polymeric support. This simplifies product isolation from reaction mixtures and allows for convenient receptor binding assays for library evaluation.^[15]

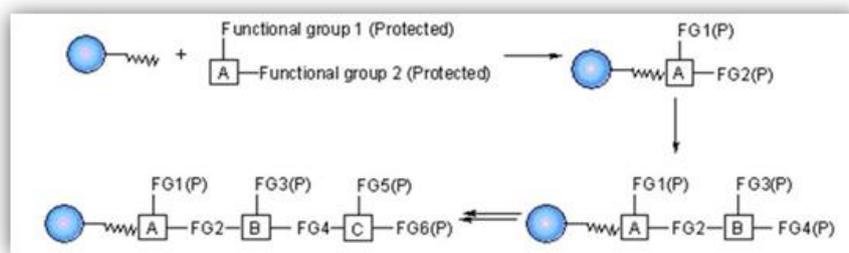


Fig. 10: Solid Phase Synthesis.

RESINS FOR SOLID PHASE SYNTHESIS

Solid phase support synthesis typically uses a polystyrene resin. Resin supports for SPS include spherical beads of mildly crosslinked gel polystyrene (1-2% divinylbenzene) and functionalized poly(styrene-oxyethylene) graft copolymers for linker and substrate attachment.

CROSS-LINKED POLYSTYRENE

Lightly cross-linked gel type polystyrene (GPS) (Figure) is commonly utilized because to its availability and low cost. GPS beads functionalized with chloromethyl, aminomethyl, and other linkers are commercially available from various sources. GPS beads are known for their capacity to absorb significant amounts of organic solvents, causing swelling.

As the bead swells, it transitions from a solid to a solvent-swollen gel, allowing reactants to diffuse through the network to reach the reactive spots.

The gel network is primarily made up of solvents, with a little amount of polymer backbone. This enables for faster diffusion of chemicals to reactive areas inside the inflated bead. Solvents that do not inflate the polymer do not enlarge the cross-linked network, preventing reagent diffusion into the bead's interior.

Each material has benefits and disadvantages based on its use.

The use of solid support for organic synthesis relies on three interconnected requirements

1. Polymeric solid support
2. A linker

3. Protecting groups

POLYMERIC SOLID SUPPORT

The solid support used for a reaction is determined by its chemistry. Additionally, the resin utilized must be stable under all reaction conditions.

LINKER

A linker is a molecule that connects our chemical to the solid support. The linker keeps the compound linked to the solid support throughout synthesis, allowing for high yield and non-destructive cleaving of the end product. Also known as crucial component of solid phase synthesis, these groups connect the substrate to the resin bead. Because it frequently ties up a functional group only to resurface at the conclusion of the synthesis, the linker is a specialized protective group. The chemistry employed to change or lengthen the connected component must not have an impact on the linker. Lastly, the cleavage stage ought to operate smoothly and produce a good yield. The optimal linker must permit both cleavage and attachment in terms of quantitative yield.^[21]

PROTECTING THE GROUP

Protecting groups is crucial for blocking and renewing expected functional groups in a chemical chain. Here are some instances of protective groups. Fmoc (Fluor methoxy carbonyl benzyl ester) and Boc (Tertiarybutyloxy carbonyl).

Two different techniques for elaborating

1. Parallel synthesis
2. Split and mix synthesis

Parallel synthesis involves individually reacting each

starting ingredient and building component. After each reaction stage, the product is divided into *n* divisions before reacting with the next building component.

Advantages

- (a) No deconvolution is needed.
- (b) There is no possibility of synergistic effects resulting in false positive screening findings.

SYNTHESIS WITH SPLIT AND MIX MODES

The initial material is divided into '*n*' pieces, reacted with '*n*' building blocks, and then recombined in one flask for the second step. This process is repeated. This approach is commonly used for solid phase synthesis.

Advantage

- (a) Access to large libraries is easy.

Limitations

- (a) Formation of complex mixes.
- (b) The data must be deconvoluted or tagged.
- (c) Synergistic screening might result in false positives.

Over the past decade, combinatorial library methods have been successfully used in various fields, including drug discovery. Two recent reports highlight the use of DNA-encoded libraries (DECL) in drug development.

Blaskjaer et al. introduced a method called "binder trap enrichment." This technique allows for robust screening of libraries in a single tube by spatially confining building blocks at a DNA junction, enhancing both chemical reactions and library encoding. This method is increasingly used to identify small-molecule modulators for protein targets.

People developed dual-pharmacophore DECLs to find synergistic ligand pairs that bind to specific proteins. They attached small molecules to DNA strands with unique codes, allowing for hybridization and code transfer. This approach led to the discovery of a low micromolar binder to alpha-1-acid glycoprotein from a library of 111,100 small molecules. They also enhanced a known inhibitor of carbonic anhydrase IX (CAIX), resulting in a high-affinity bidentate ligand (KD=0.2 nm.) that effectively targeted tumors in a kidney cancer mouse model.^[20]

HIGH-THROUGHPUT SCREENING (HTS)

This scientific research technique is particularly useful in drug development and has applications in the domains of biology and chemistry. A researcher may swiftly perform millions of chemicals, genetic, or pharmacological experiments with High-Throughput Screening by utilizing robots, data processing and control software, liquid handling equipment, and sensitive detectors. This method allows for the quick identification of active substances, antibodies, or genes that alter a specific biomolecular pathway. The outcomes of these studies serve as a basis for developing new drugs and comprehending the

function or interplay of certain biochemical processes in biology.

This procedure known as HIGH-THROUGHPUT screening (HTS) allows for the automated testing of a large number of chemicals for their ability to either activate (agonist) or inhibit (antagonist) a specific biological target, such as a metabolic enzyme or a cell surface receptor. Finding high-quality "hits or leads"—compounds that have a desired effect on the target and are active at relatively low concentrations—with a novel structure is the main objective. Specificity and, thus, the likelihood of undesirable side effects are positively correlated with the compound's concentration at which it works. Medicinal chemists will have more alternatives for altering the lead if many chemotypes can be distinguished using the same screen. Rapid advancements in HTS are further fueled by the fact that a screen is more likely to be effective the more and more diverse compounds are put through it.^[25,29]

GOALS AND LIMITATIONS OF HTS

High-throughput screening (HTS) plays a crucial role in the early stages of drug discovery by identifying potential compounds that may lead to the development of new medications. However, it's important to recognize that HTS does not typically result in the direct identification of viable drugs. Instead, its primary function is to detect candidate compounds and provide guidance for their subsequent optimization. This limitation arises because HTS cannot evaluate several critical properties necessary for successful drug development. For instance, it cannot assess bioavailability, which refers to a drug's ability to be efficiently absorbed after oral ingestion and to accumulate in target tissues; pharmacokinetics, which pertains to how long a drug remains effective in the body; toxicity, which involves ensuring minimal nonspecific side effects; and absolute specificity, meaning the drug should ideally act solely on its intended target within human physiology. Consequently, further medicinal chemistry and pharmacological studies are essential to refine compounds identified through HTS into functional drugs. Additionally, the screening process is prone to false negatives where active compounds fail to register in assays—and false positives, which are inactive compounds mistakenly identified as hits. While false negatives are less concerning if a reasonable hit rate is achieved, false positives can significantly drain time and resources. Therefore, implementing appropriate controls during primary screening and conducting rigorous secondary assays is critical to confirming the validity of initial hits from HTS.^[25]

ASSAY PLATE PREPARATION

The microtiter plate, a tiny, often disposable plastic container containing a grid of tiny, open divots known as wells, is the essential labware or testing device for HTS. HTS microplates made about 2008 typically have 384, 1536, or 3456 wells. All of these are multiples of 96,

which corresponds to the original 96-well microplate with wells spaced 8x12.9 mm apart. Depending on the type of experiment, the majority of the wells contain material that may be used in experiments. Dimethyl sulfoxide (DMSO) and another chemical molecule, the latter of which varies for every well on the plate, might be present in this aqueous solution.

Additionally, it could include cells or some kind of enzyme. (The other wells, which are meant to serve as optional experimental controls, could be empty.) Usually, a screening facility has a library of stock plates with meticulously cataloged contents. These plates may have been produced in-house or acquired from a commercial source. In investigations, distinct assay plates are made as needed rather than using these stock plates directly. By pipetting a little quantity of liquid—typically measured in nanoliters—from the wells of a stock plate to the matching wells of an entirely empty plate, an assay plate is essentially a duplicate of a stock plate.^[16]

REACTION OBSERVATION

A protein or an animal embryo are two examples of logical entities that the investigator fills each well of the plate with in order to prepare for an assay. Measurements are made manually or automatically across all of the plate's wells after a certain amount of incubation time has elapsed to allow the biological matter to absorb, attach to, or else react (or fail to react) with the chemicals in the wells. When a researcher uses microscopy to (for instance) check for alterations or faults in embryonic growth caused by the substances in the wells, manual measurements are frequently required in order to detect effects that the computer could not easily discern on its own.

If not, a specialized automated analysis equipment can do several studies on the wells, including detecting reflectivity, which may be a sign of protein binding, and beaming polarized light on them. In this instance, each experiment's outcome is produced by the machine as a grid of numerical values, where each number corresponds to the value derived from a particular well. In a few minutes, a high-capacity assessment machine may measure dozens of plates, producing thousands of experimental datapoints in a short amount of time.

By "cherry-picking" fluid from the source wells that produced intriguing results (referred to as "hits") into fresh assay plates, the researcher can conduct follow-up assays within the same screen based on the findings of the initial assay. The experiment can then be repeated to gather more data on this reduced set, validating and improving observations.^[23]

AUTOMATION SYSTEMS

A key component of HTS's utility is automation. Assay microplates are usually transported from stations to station by a combined robot system made up of one or more robots for the purposes of adding samples and

reagents, mixing them, incubating them, and then reading them out or detecting them. Typically, an HTS system can prepare, incubate, and analyze many plates at once, which speeds up the data collecting procedure even further. There are presently HTS robots capable of testing up to 100,000 chemicals every day. For high throughput genetic screening, thousands of microbial colonies are selected using automatic colony pickers. Ultra-high throughput screening, or uHTS, is the process of screening more than 100,000 compounds every day.

Experimental Design and Data Analysis: HTS has caused a huge increase in the amount of data produced in recent years due to its capacity to quickly screen a variety of compounds (such as tiny molecules or siRNAs) to find active compounds. As a result, extracting biochemical relevance from mountains of data is one of the most basic problems in HTS research. This process depends on the creation and use of suitable experimental designs and analytical techniques for both quality control and hit selection.

Eisenstein characterized HTS research as having the following characteristic: a scientist may rapidly cease to be regarded as a real molecular biologist and instead become a dinosaur if they lack a basic understanding of statistics or data-handling tools.^[22]

QUALITY CONTROL

In HTS investigations, high-quality HTS assays are essential. Combining experimental and computational methods for quality control (QC) is necessary for the creation of high-quality HTS assays. Good plate design, the selection of efficient positive and negative chemical/biological controls, and the creation of efficient QC metrics to gauge the degree of differentiation so that assays with lower data quality may be recognized are the three key components of quality control.

A well-designed plate makes it easier to spot systematic mistakes, particularly those related to well position, and to decide which normalization to apply in order to eliminate or lessen their influence on hit selection and quality control. Good analytical QC techniques act as a checkpoint for tests of superior quality. An indicator of high quality in a standard HTS experiment is the distinct separation of a positive control from a negative reference, such as an adverse control. To gauge the degree of difference between a positive control and an opposite reference, several quality evaluation metrics have been put forth. To assess the quality of data, several metrics have been used, including the signal-to-background ratio, signal-to-noise ratio, signal window, assay variability ratio, and Z-factor.

Recently, the use of Strictly Standardized Mean Difference (SSMD) to evaluate the quality of data in HTS assays has been proposed.^[23]

HIT SELECTION

In an HTS screen, a hit is a compound with the desired magnitude of effects. Hit selection is the process of choosing hits.

Analytical techniques for hit selection in replicate-free screens (often main screens) are not the same as those in replicated screens (typically confirmatory screens). For instance, screens without duplicates can use the z-score approach, whereas screens with replicates can use the t-statistic. Additionally, screens without replicates have a different SSMD calculation than screens with replicates.

The most readily interpreted ones for hit selection in main screens without duplicates are percent inhibition, mean difference, average fold change, and percent activity. They are unable to adequately capture data variability, though. Assuming that each chemical has the same variation as a negative reference on the screens, the z-score approach, also known as SSMD, can capture data variability. Outliers are frequent in HTS research, though, and techniques like z-score are susceptible to them and may provide issues. Thus, for hit selection, reliable techniques including the z-score method, SSMD, B-score method, and quantile-based approach have been put forth and used.

We can directly quantify variance for each compound in a screen with replicates; as a result, we should employ a t-statistic or SSMD that does not rely on the robust assumption that the z-score and z*-score do. The t-statistic and related p-values have a flaw in that they are influenced by both the number of samples and effect magnitude. They are not intended to gauge the magnitude of compound effects because they are derived from screening for no mean difference. The magnitude of the effect of a tested drug is of primary interest for hit selection. The magnitude of impacts is immediately evaluated using SSMD. Additionally, it has been demonstrated that SSMD is superior to other widely utilized effects.^[30]

Methods for improving efficiency and throughput It is possible to increase the number of tests per plate, decrease the variation of assay findings, or do both by using distinct distributions of substances over one or more plates.

The simplifying assumption employed in this strategy is that any N drugs in the same well would not normally interact with one other, or the analysis target, in a manner which fundamentally impacts the capacity of the assay to detect real hits.^[24]

NEW DEVELOPMENTS

A study showing an HTS procedure that enables 1,000 times quicker screening (100 million reactions in 10 hours) at one millionth of the cost (using 10–7 times the amount of reagent volume) than traditional approaches employing drop-based microfluidics was published in

March 2010. As chemicals pass via channels, oil-separated fluid drops take the place of microplate wells to enable analysis and hit sorting.

Researchers created a silicon lens sheet in 2010 that can be positioned atop microfluidic arrays to enable 64 output channels to be fluorescence measured concurrently with a single camera. 200,000 droplets may be analyzed by this procedure in a second.^[23]

GROWING LAB USE OF HTS

HTS is a relatively new invention that has recently been made possible by developments in high-speed computer technology and robotics. Since operating an HTS operation still requires a highly specialized and costly screening lab, small to modestly sized research institutions sometimes choose to employ a current HTS facility rather than building one from scratch. Academic institutions are increasingly pursuing their own drug development businesses (high-throughput testing goes to school). Previously exclusive to industry, these facilities are now increasingly found in universities as well. For instance, the Molecular Screening Shared Resources (MSSR, UCLA) HTS facility at UCLA can screen over 100,000 molecules daily on a routine basis.

Both the University of Minnesota and the University of Illinois have HTS facilities. A library of more than 165,000 chemicals is available through the open access (infrastructure) HTS Resource Center HTSRC (The Rockefeller University, HTSRC). The High Throughput Analysis Laboratory at Northwestern University facilitates chemical screening, assay development, target identification, and validation.^[25]

CONCLUSION

Over the last decade, the discipline of combinatorial chemistry has made significant advances. This approach is frequently used in the pharmaceutical industry for drug development and is regarded as a significant achievement in medicinal chemistry. Combinatorial chemistry combines synthesis and screening to achieve discovery or lead optimization goals. The pharmaceutical sector requires efficient research to be competitive, and combinatorial chemistry provides increased productivity at reduced costs. This procedure significantly reduces the cost of the medicine.

Combinatorial library approaches have resulted in potential drug leads, which are now in preclinical research. Combinatorial chemical science can now apply to novel pharmacological targets based on our understanding of disease's molecular foundation, thanks to advances in computer science and molecular modeling.

This approach has the potential to aid in the creation of novel medications and molecules at a cheaper cost.

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